



**greenCNC**<sup>®</sup>  
Metalworking

1 drop of oil contaminates about 1000l of water - lubricate without oil, for the sake of your **HEALTH** and our **ENVIRONMENT!**

# UNifluid

- rapidly biodegradable
- skin-friendly
- dermatologically tested
- harmless for employees
  
- free of chlorine, sulfur, silicone, resin, acids or other environmental and hazardous substances
  
- **Replaces** cutting oils and lubricants. Suitable for many metalworking processes, especially at manual metalworking
  
- **Use:** forming, punching, drilling, Turning, milling, cutting, planing, Threading, etc ...
  
- **Materials:** hardened steel, iron, titanium, Copper, brass, aluminum, plastic and many more...

**NO DANGEROUS GOODS!**  
**NO LABELING REQUIREMENT!**



Günther Karl GmbH - Administration -  
Adolf-Kolping-Straße 32 | D-84359 Simbach/Inn  
Tel. +49 (0) 8571 7970 | Fax +49 (0) 8571 602557  
info@oelfrei.com | www.oelfrei.com

# greenCNC MiMe HighSpeedCutting



- Is a special metalworking fluid for the minimum quantity lubrication, for atomizing, for high-speed cutting, grinding and cutting and for „lunette lubrication“ roll grinding.
- It dissolves completely into other water-based cooling lubrication systems without affecting them. Is compatible with our grinding solutions greenCNC GF and greenCNC GF-B.
- MiMe is free of solvents (VOC-free), oils, chlorine, phosphorus and other hazardous substances that harm the environment and the health of employees (contains no water). The product has pH > 9 and is water soluble and biodegradable.
- MiMe has extremely good lubricating properties and can handle almost all metals, special steels, chromium and nickel alloys, titanium, hastelloy, copper, brass as well as aluminum and many others. The product is preferably used, where high demands are placed on surface quality and process reliability.
- The product was specially designed for use in roll grinding and customized as a „lunette lubricant“. Should too much applied material get into the cycle of the grinding water, this is not affected or lowered in pH. The product is completely dissolved.
- MiMe generates minimal mist and is otherwise odorless. MiMe is water soluble, eventually remaining residues on the machined workpiece are easy to remove with water.
- The product is delivered ready to use and is supplied with suitable spray systems or roller belt oilers. MIMe is biodegradable and does not harm the environment or the employee working on the machine.
- Experience in practice has shown that residues of MiMe on the surface of workpieces, do not impair the subsequent welding or painting. In most cases, the subsequent „washing“ is no longer necessary (cost reduction).
- MiMe is to be stored frost-free. The product is not dangerous goods and during storage, no special conditions must be met.
- Not subject to labeling according to the valid Ordinance on Hazardous Substances.

Günther Karl GmbH - Administration -  
Adolf-Kolping-Straße 32 | D-84359 Simbach/Inn  
Tel. +49 (0) 8571 7970 | Fax +49 (0) 8571 602557  
info@oelfrei.com | www.oelfrei.com



greenCNC®  
Metalworking